

# PREVENTATIVE MAINTENANCE CHECKLIST – SLIDING GATES

No. 3551



Crompton House,  
Crompton Way,  
Crawley,  
West Sussex  
RH10 9QZ

Tel: 01293 548301  
Fax: 01293 560650

Customer .....
Site Address .....
.....
.....
..... Postcode .....

No .....
Invoice Address .....
.....
.....
..... Postcode .....

Checklist	Work Carried Out	Action Required
1 Clean wheels and runways		
2 Check wheels in bottom box		
3 Inspect and grease bearings and drive trains		
4 Check sprocket alignment		
5 Check gearbox oil levels		
6 Check and adjust primary drive chain		
7 Check and adjust secondary drive chain		
8 Check motor, motor brake and torque limiter adjustment		
9 Check all locking nuts, grub screws and keyways etc.		
10 Check/reset receptor post ramp plate		
11 Check locks/bolting action		
12 Check/tighten foundation fixings		
13 Check/adjust safe edge		
14 Check and megger loops		
15 Inspect all lamps		
16 Change lamps		
17 Check/inspect all elect. comps.		
18 Check/tighten elect. terminals		
19 Check and clean photocells		
20 Check for signs of damage to gate		
21 Check/update the maintenance log book		
22 Spares order required?		
23 Report any defects, damage or unsafe practices?		
24 Additional work required?		
25 Note operations counter reading		

Engineer's comments

Date completed .....

Engineer's name .....

Signed .....

Signed .....

(on behalf of customer)

Name (block letters) .....